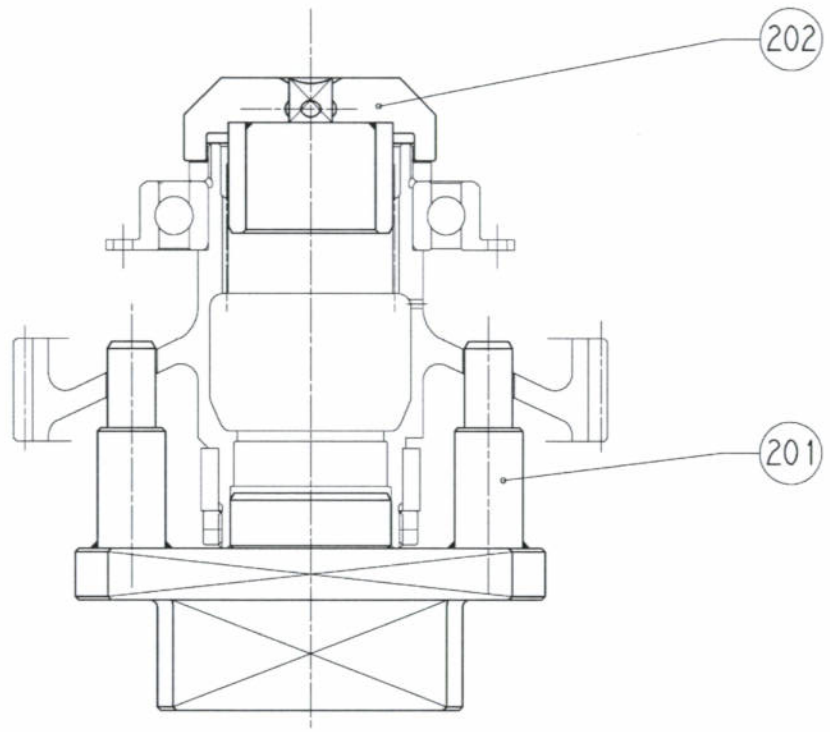
MODIFICATIONS	INDICE INDEX
MODIFIE REP: 201 *MODIFIED ITEM 201*	A
AJOUTE TRADUCTION EN ANGLAIS *ADDED TRANSLATION INTO ENGLISH*	B

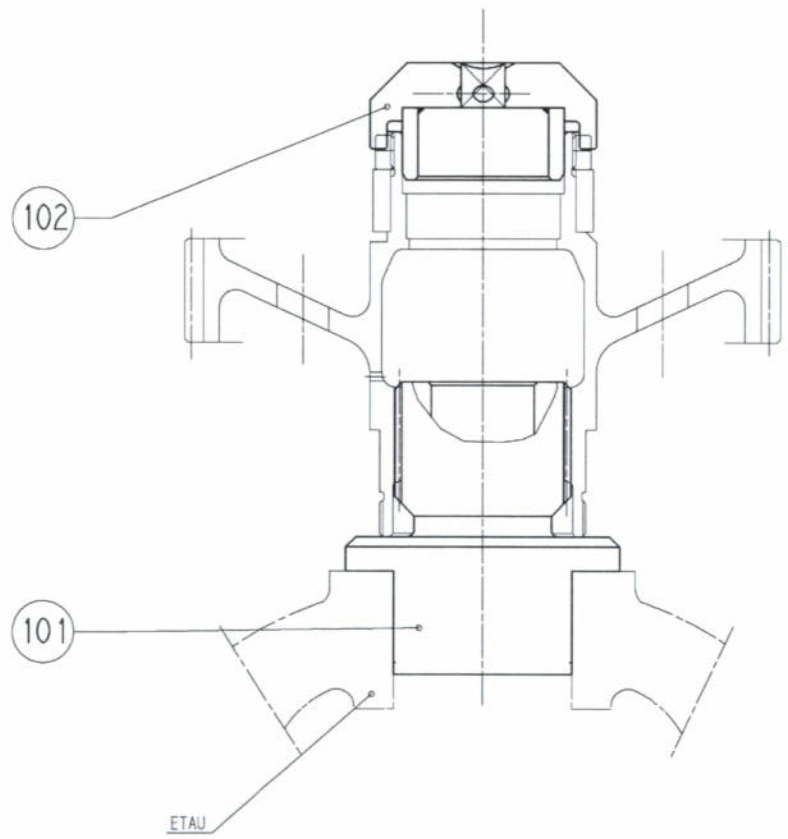
MONTAGE ET DEMONTAGE ECROU COTE ROULEMENT A BILLE

NUT ASSEMBLY AND REMOVAL BALL BEARING SIDE



MONTAGE ET DEMONTAGE ECROU COTE ROULEMENT A ROULEAUX

NUT ASSEMBLY AND REMOVAL ROLLER BEARING SIDE



FILE COPY

ALL DIMENSIONS ARE IN MILLIMETERS

S/P A/D	502	1	ETIQUETTE D'IDENTIFICATION *IDENTIFICATION LABEL*	TM	8815099808
.	501	1	COFFRET DE RANGEMENT (187x147x108) *STORAGE CASE (187x147x108)*	LHOTELLIER	LSX20-543-301
.	.	.	.	OU TM *OR TM*	9678500130
.	500	.	CONDITIONNEMENT *PACKAGING*		
.	.	.	.	.	.
3	202	1	CLE *WRENCH*	35CD4 S	R: 1050-1150 MPa
3	201	1	IMMOBILISATEUR *IMMOBILIZER*	35CD4 S	R: 1050-1150 MPa
.	200	.	OUTILLAGE ECROU/ROULEMENT A BILLES *NUT/BALL BEARING TOOL*		
.	.	.	.	.	.
2	102	1	CLE *WRENCH*	35CD4 S	R: 1050-1150 MPa
2	101	1	IMMOBILISATEUR *IMMOBILIZER*	35CD4	R: 1050-1150 MPa
.	100	.	OUTILLAGE ECROU/ROULEMENT A ROULEAUX *NUT/ROLLER BEARING TOOL*		

PL SH	REP ITEM	QUANT QUANT	DESIGNATION DESCRIPTION	MATIERE MATERIAL	OBS COM

Plan dessiné D.A.O à l'aide du logiciel : MICROCADDS Revision : 6
DRAWING DRAWN IN CAD WITH MICROCADDS V.6 SOFTWARE

DESSINE PAR: *DRAWN BY:* SETA LE: 04/10/01

VERIFIE PAR: *APPROVED BY:* B.ESCOULA

INTERPRETATION DES DESSINS SELON: *INTERPRETATION OF DRAWINGS AS PER:* ST 2100

MACHINE/ENGINE: ARRIEL 1

DESIGNATION PIECE/DESCRIPTION: PIGNON DE SORTIE *OUTPUT PINION*

N°PIECE/PART NUMBER:

DESIGNATION OUTILLAGE
CLES ET IMMOBILISATEURS

TOOL NAME
WRENCH AND IMMOBILIZER SET

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ECHELLE *SCALE* 1/1

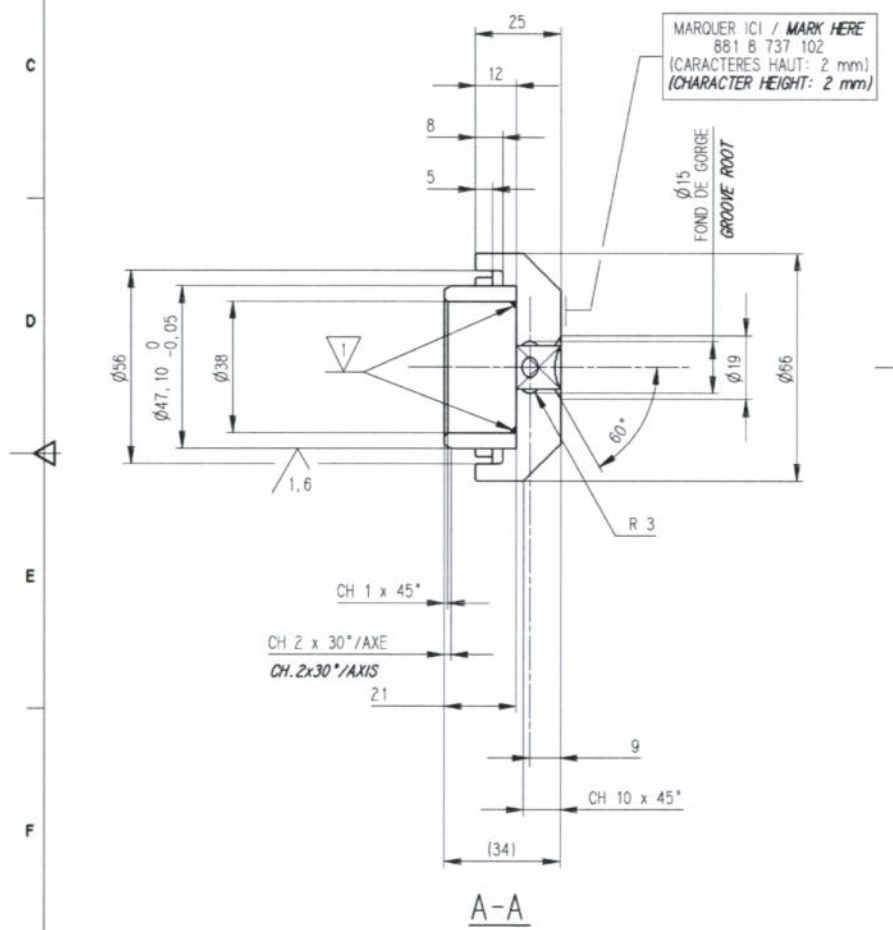
Turbomeca Groupe SAFRAN

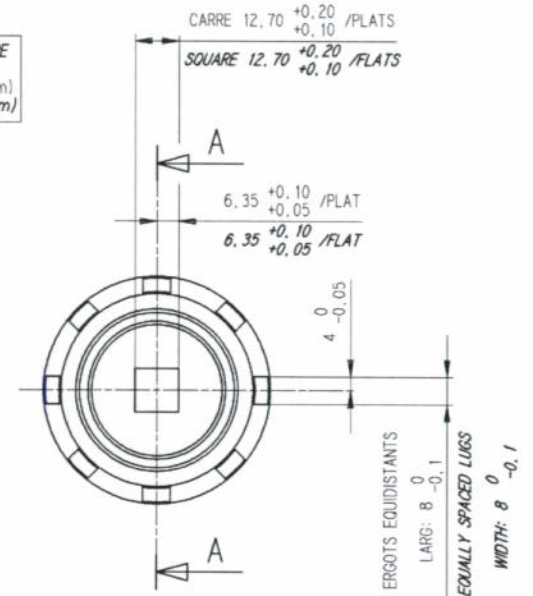
FORMAT *SIZE* A1

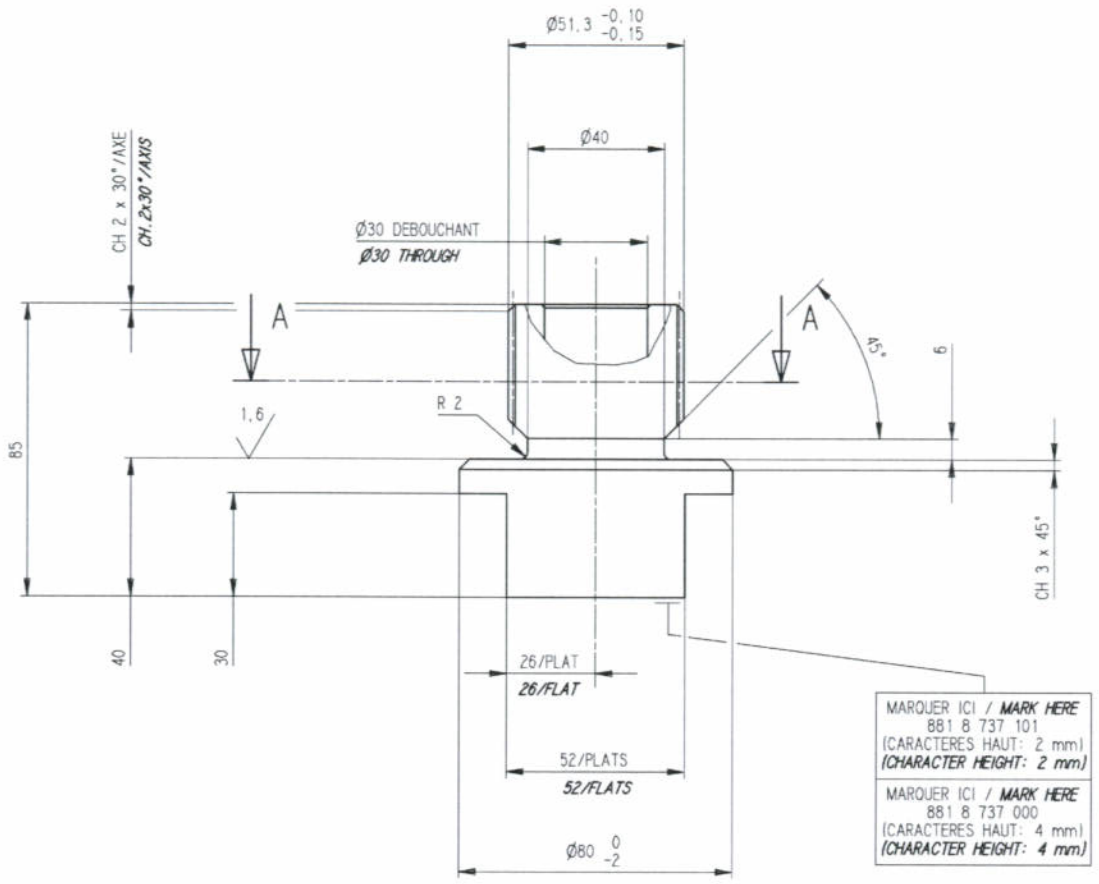
8818737000

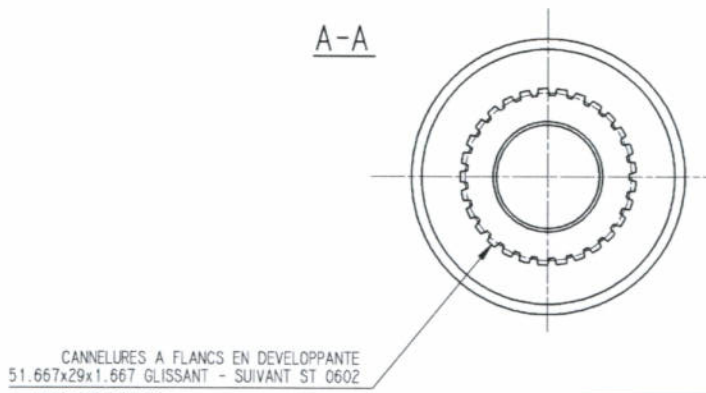
PLANCHE *SHEET* 1/3

B DOUMECQ DATE: 07/03/07
A B.ESCOULA DATE: 04/10/01
/ B.ESCOULA DATE: 05/05/92









PROTECTION: BRUNISSAGE TYPE PENTRATE
PROTECTION: BURNISHING PENTRATE TYPE

CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

CASSER LES ARETES VIVES PAR CH. 0,5 A 45°
BREAK THE SHARP EDGES BY CH. 0,5 AT 45°

1 SOUDURE PAR POINTS
SPOT WELDING

PROTECTION: BRUNISSAGE TYPE PENTRATE
PROTECTION: BURNISHING PENTRATE TYPE

RAYONS NON COTES: R 1
NON-DIMENSIONED RADII: R 1

CHANFREINS NON COTES: 0,5 A 45°
NON-DIMENSIONED CHAMFERS: 0,5 AT 45°

CLE	35CD4S R: 1000-1150 MPa	USINAGE/MACHINING (1,6) 3,2	ECHELLE SCALE 1/1	SEPS 05/05/92
WRENCH	- -	881 8 737 102		INDICE INDEX -

IMMOBILISATEUR	35CD4 R: 1000-1150 MPa	USINAGE/MACHINING (1,6) 3,2	ECHELLE SCALE 1/1	SEPS 05/05/92
IMMOBILIZER	- -	881 8 737 101		INDICE INDEX -

Plan dessiné D.A.O à l'aide du logiciel : MICROCADDS Revision : 6
DRAWING DRAWN IN CAD WITH MICROCADDS V.6 SOFTWARE

DESSINE PAR: *DRAWN BY:* SETA LE: 04/10/01	VERIFIE PAR: *APPROVED BY:* B.ESCOULA	INTERPRETATION DES DESSINS SELON: *INTERPRETATION OF DRAWINGS AS PER:* ST 21.00
MACHINE/ENGINE: ARRIEL 1	DESIGNATION PIECE/DESCRIPTION: PIGNON DE SORTIE *OUTPUT PINION*	N°PIECE/PART NUMBER: -

DESIGNATION OUTILLAGE
CLES ET IMMOBILISATEURS
TOOL NAME
WRENCH AND IMMOBILIZER SET

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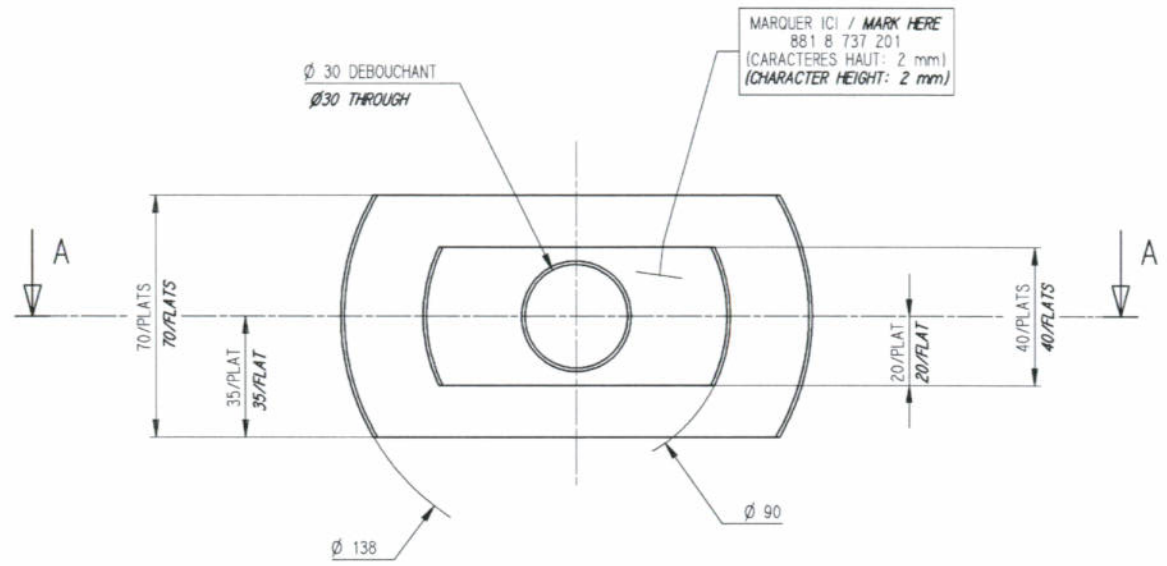
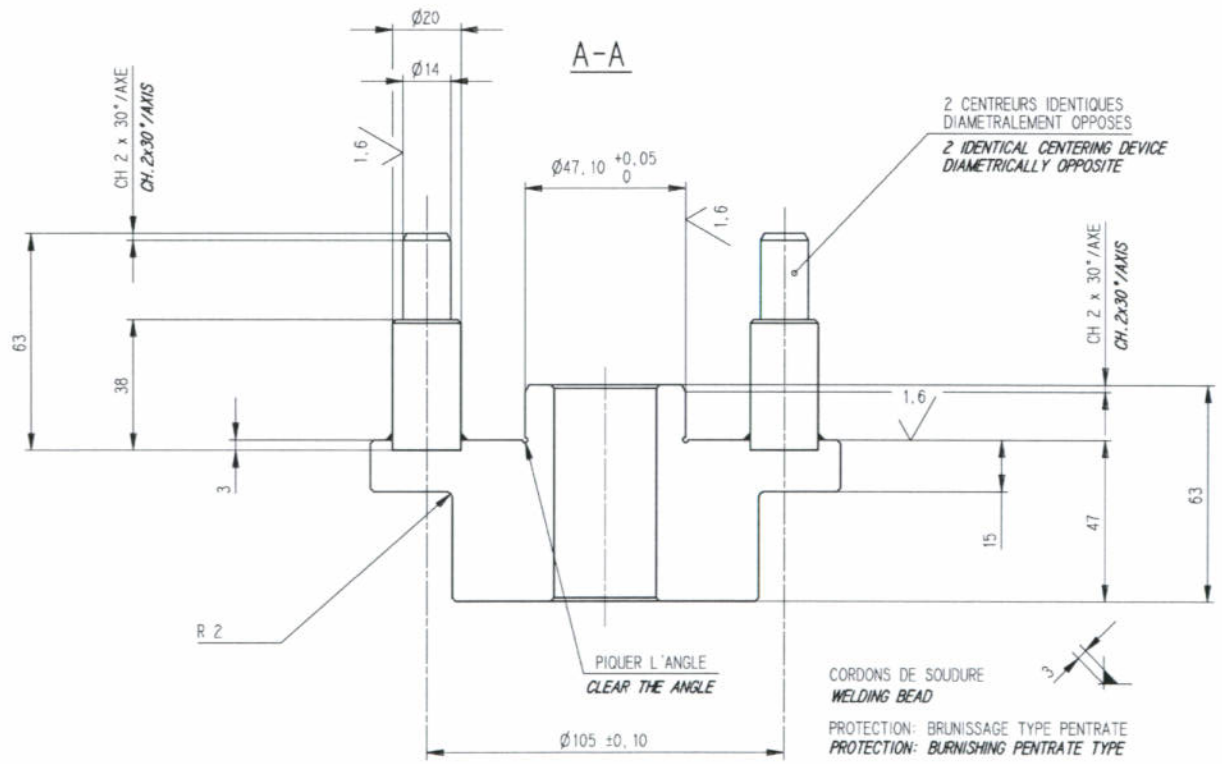
ECHELLE *SCALE* -

Turbomeca Groupe SAFRAN

FORMAT *SIZE* A1 | 881 8 737 000 | PLANCHE *SHEET* 2

MODIFICATIONS	INDICE INDEX
MODIFIE COTE DE 65---> 63. *MODIFIED DIMENSION 65 --> 63*	A





PROTECTION: BRUNISSAGE TYPE PENTRATE
PROTECTION: BURNISHING PENTRATE TYPE

CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

CASSER LES ARETES VIVES PAR CH. 0.5 A 45°
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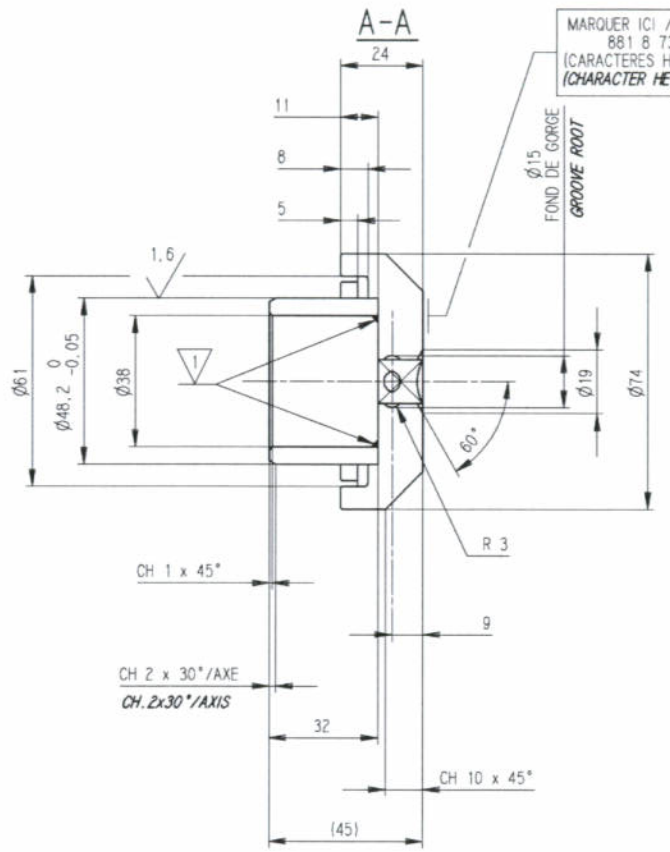
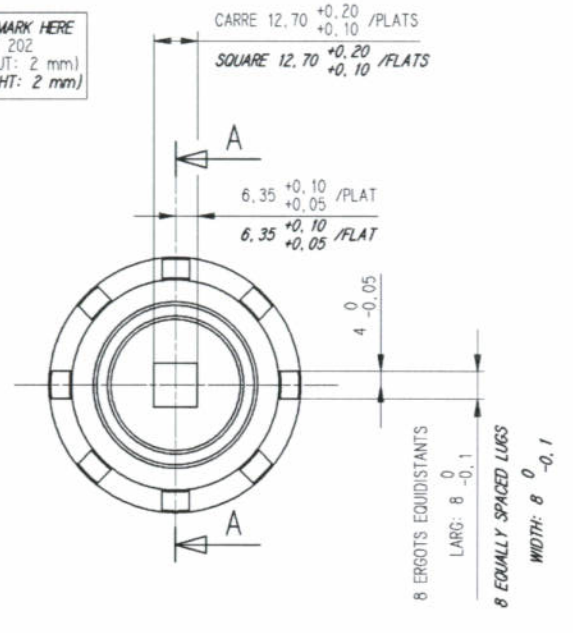
IMMOBILISATEUR	35CD4S R: 1000-1150 MPa	USINAGE/MACHINING (1,6) 3,2	ECHELLE SCALE 1/1	SEPS 05/05/92
IMMOBILIZER	-	881 8 737 201		INDICE INDEX A





SOUDURE PAR POINTS
SPOT WELDING

PROTECTION: BRUNISSAGE TYPE PENTRATE
PROTECTION: BURNISHING PENTRATE TYPE

RAYONS NON COTES: R 1
NON-DIMENSIONED RADII: R 1

CHANFREINS NON COTES: 0,5 A 45°
NON-DIMENSIONED CHAMFERS: 0,5 AT 45°

CLE	35CD4S R: 1000-1150 MPa	USINAGE/MACHINING (1,6) 3,2	ECHELLE SCALE 1/1	SEPS 05/05/92
WRENCH	-	881 8 737 202		INDICE INDEX -

DESSINE PAR: *DRAWN BY:* SETA LE: 04/10/01	VERIFIE PAR: *APPROVED BY:* B.ESCOULA	INTERPRETATION DES DESSINS SELON: *INTERPRETATION OF DRAWINGS AS PER:* ST 2100	
MACHINE/ENGINE: ARRIEL 1	DESIGNATION PIECE/DESCRIPTION: PIGNON DE SORTIE *OUTPUT PINION*	N°PIECE/PART NUMBER: -	
DESIGNATION OUTILLAGE: CLES ET IMMOBILISATEURS *TOOL NAME:* WRENCH AND IMMOBILIZER SET			

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Plan dessiné D.A.O à l'aide du logiciel MICROCADDS Revision : 6
DRAWING DRAWN IN CAD WITH MICROCADDS V.6 SOFTWARE

ECHELLE SCALE -

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FORMAT SIZE A1 | 881 8 737 000 | PLANCHE SHEET 3